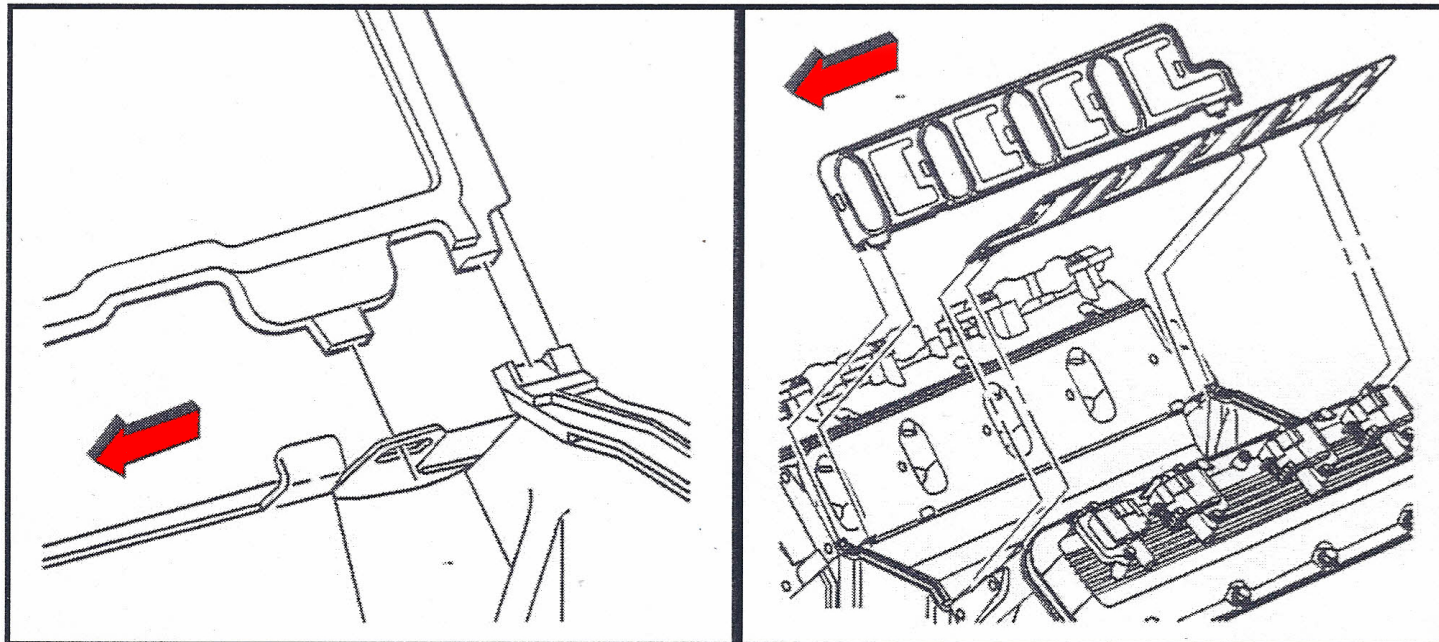
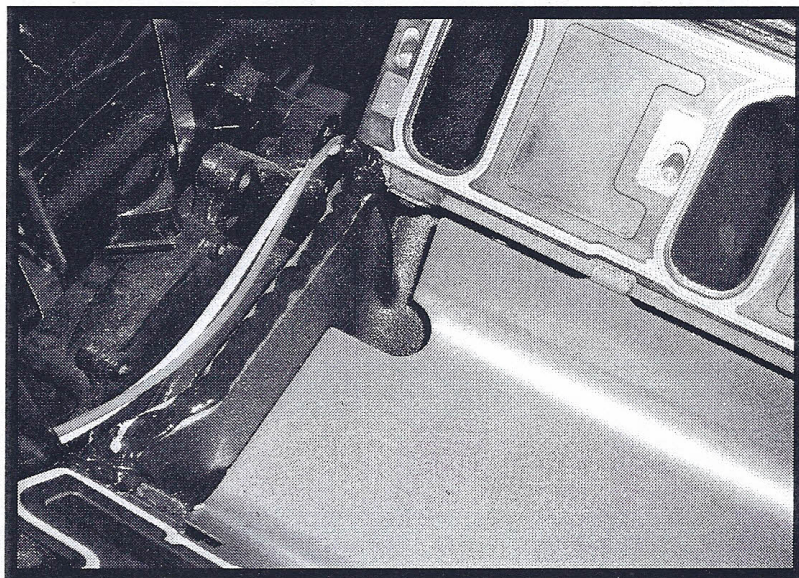


# Installation Instructions for Mercury Marine 496 Engines

- Utilize the factory reusable intake gaskets, install against head. Make sure to read (this side down) on the bottom of each for proper installation. Replacement gaskets are available through your dealer if gasket is damaged.



- Apply a thick bead of black RTV silicone on the center valleys of the block, front and back. Run the bead all the way to the gasket edge.



- Install intake manifold assembly carefully on engine. Do not smear silicone, if smeared, remove and reapply.